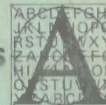


IBM

Office Products Division
Customer Engineering

PARTS CATALOG

GRAPHICS



Form No. 241-5645-1
(Revised) November, 1973

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"SELECTRIC" COMPOSER (Cont.)

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CHARTS

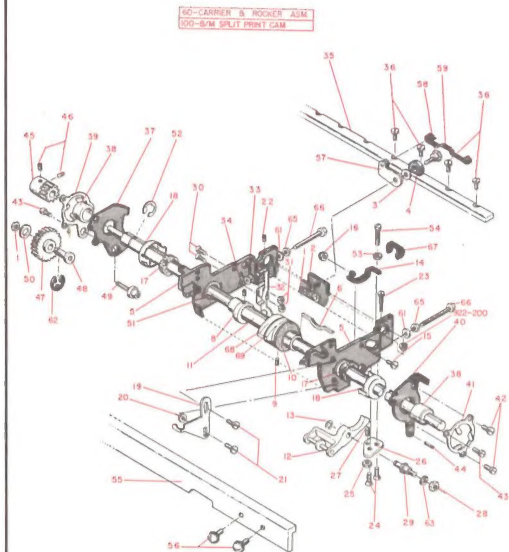
Code 32 Listing	Back of this Page	
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CODE 32 LISTING

Subject	Previous Pub.	Mech. Ref.	Part No.	Qty.	Change Type	Appl. Code	Expiration Date	Model Name/No. & Serial No. Range
Reader Wiring Change	CEM 130	NA NA	1160777	1	Reliability	2	None	6320 Below 10331
Warning Sticker	CEM 169	930 41	1173927	1	Safety	1	None	Modified SC Below 5022300
Bias Gear Guard	CEM 170	940 101	1164576	2	Safety	2	None	SC Below 5021900
		30	1173856	1				
Dust Shields	CEM 171	934 39	None		Safety	2	None	All SC
		40						
Translator Motor Grounding	CEM 172	M70 4	None		Safety	1	None	6320 Below 10067
Latch Pawl Bias Spring Guard	CEM 173	920 151	1173784	1	Safety	2	None	All SC
Keyboard Cable Clamp Reversed	CEM 196	M76 6	None		Safety	1	None	All MT/SC Mfd. Prior to 10-15-69
Electrical Outlet	CEM 200	M70 11	None		Safety	2	None	6320 Below 42947
Line Cord Replacement	CEM 228	NA NA	See Catalog		Safety	3	None	All Equipment
Frayed Line Cords	CEM 230	930 38	See Catalog		Safety	3	None	All Modified SC's
Switches On/Off	CEM 262	930 12	1173357	1	Safety	1	None	All SC's
Double Insulation	CEM 263	930 38	1173443	2	Safety	3	None	Austin Reapplied After April, 1971
Spade Connector	CEM 265	930	None		Safety	2	None	All SC's
Copy Holder	CEM 270	M45 1	None		Safety	1	None	All Systems
Sharp Corner On Fan Housing	Combined	M01 29			Safety	2	None	All Tape Decks
	Safety	38						
Solderless Connectors	CEM 284	930 19	1124799	3	Safety	1	None	SC Between 5029800-5030285
Tilt Ring	CEM 312	912 300	1201738	1	Serviceability	3	9-1-74	All New Build and Recon SC Before 6-1-72
Line Cord Abrasion	CEM 315	930 37	1173445	1	Safety	2	None	All New Build and Recon SC Before 4-1-72
		934 38	1172113	1				

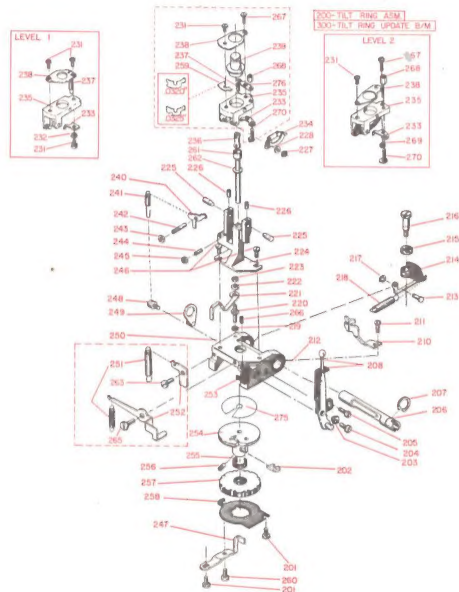
CARRIER

MECH
CODE 910



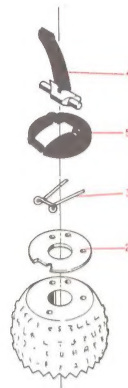
ROCKER

MECH
CODE 912



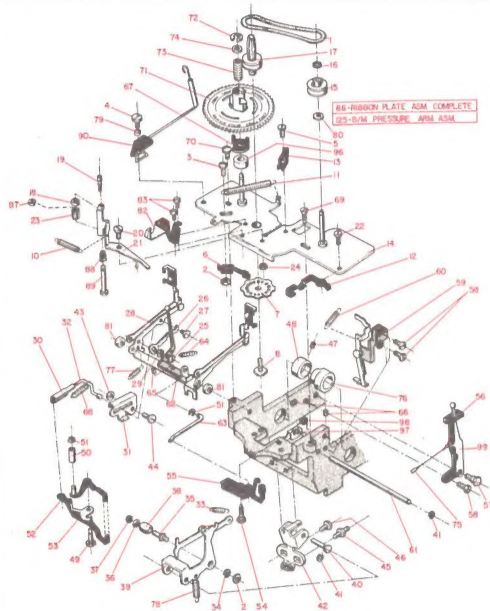
TYPE FONTS

MECH
CODE 914

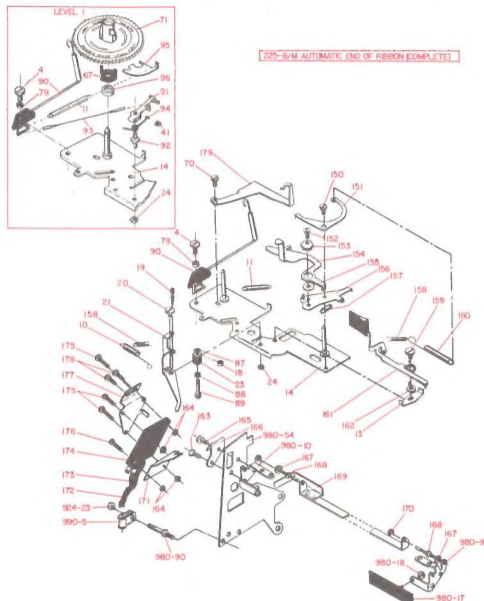


6-COMPLETE TYPE FONT ASM

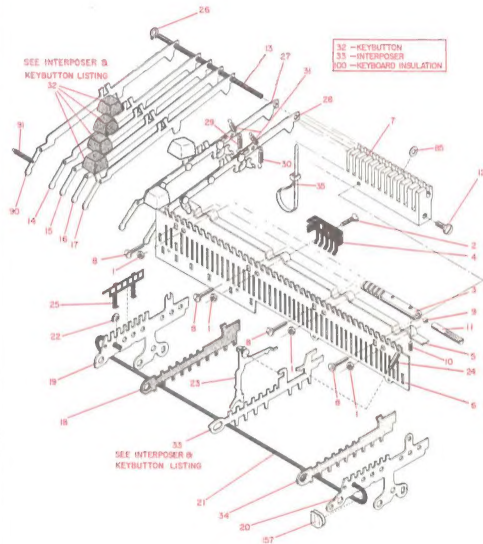
RIBBON

MECH
CODE 916

RIBBON MT/SC PRINTER

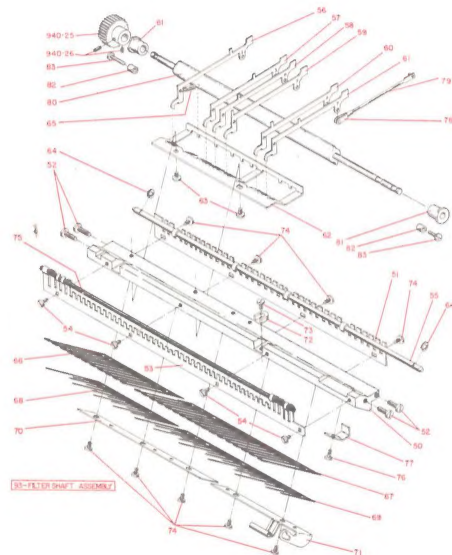
MECH
CODE 916

KEYBOARD

MECH
CODE 920

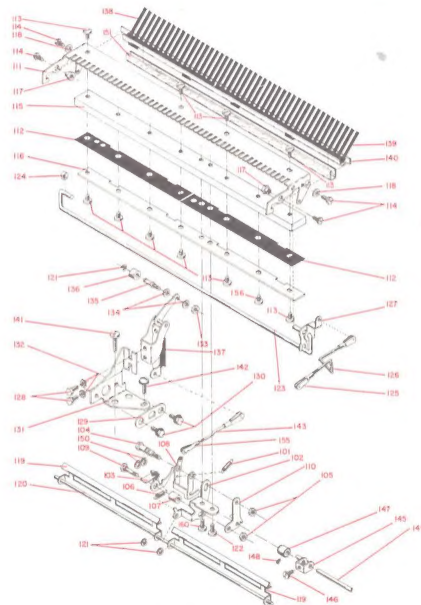
KEYBOARD

MECH
CODE 920



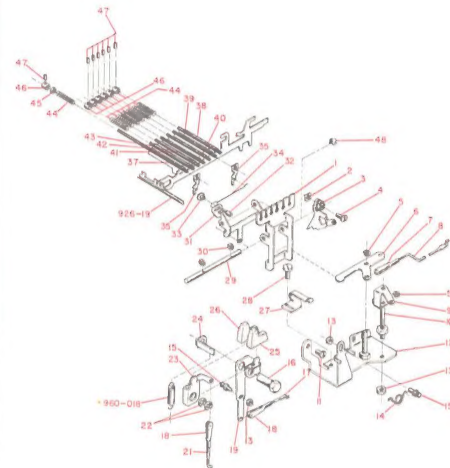
KEYBOARD

MECH
CODE 920



GOTHIC/FRACTIONS

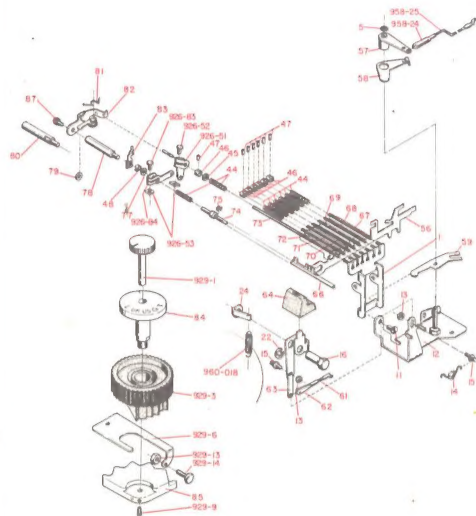
MECH
CODE 921



BOLD/LIGHT & TECHNICAL FEATURES

MECH
CODE

921

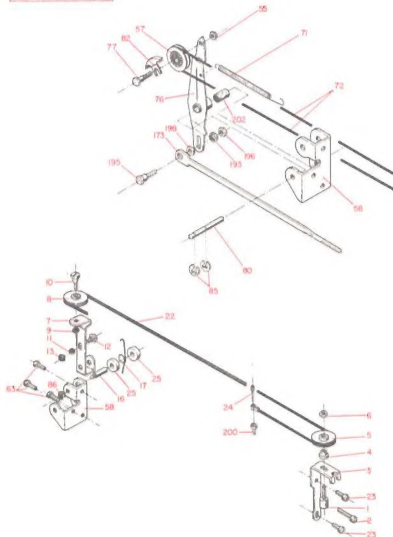


SELECTION

MECH
CODE

922

REV 300-ROTATE ARM 5/M

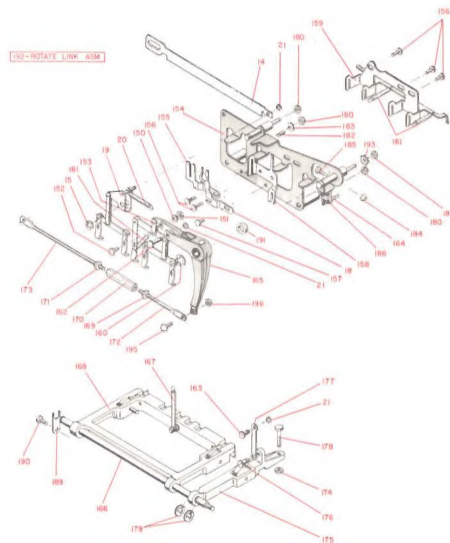


SELECTION

MECH
CODE

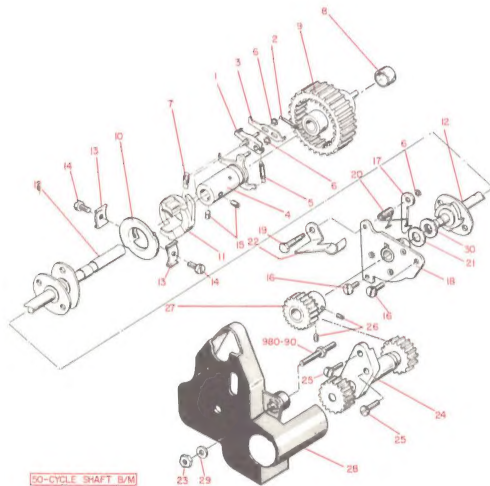
922

152-ROTATE LINK 43M



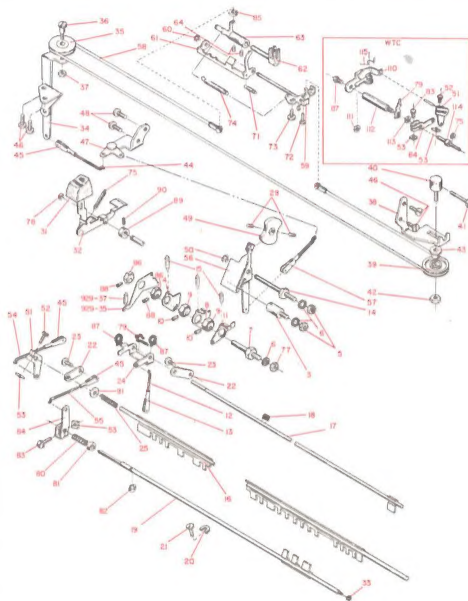
CYCLE CLUTCH

MECH CODE 924



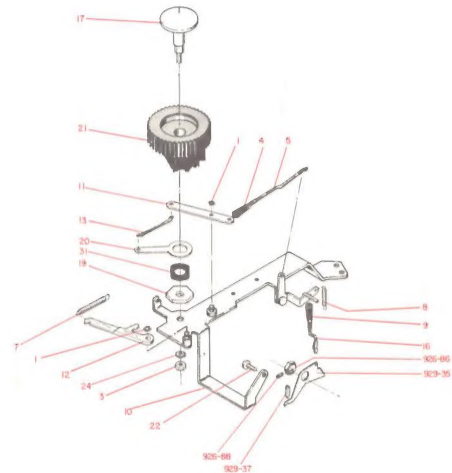
PRINT CONTROL

MECH CODE 926



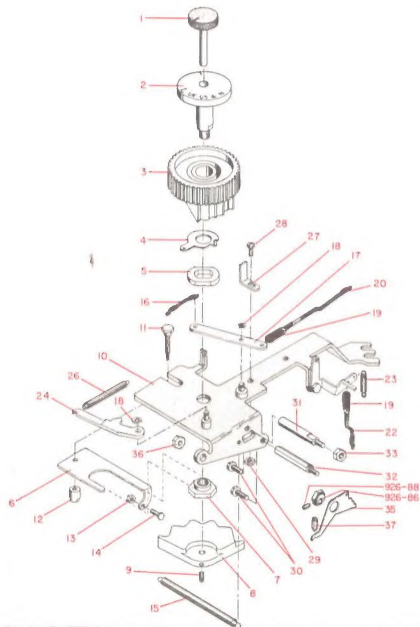
VELOCITY CONTROL - MANUAL

MECH CODE 928



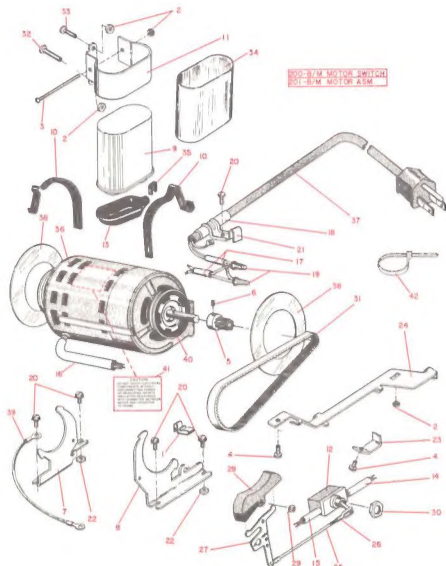
VELOCITY CONTROL - AUTOMATIC/MANUAL

MECH CODE 929



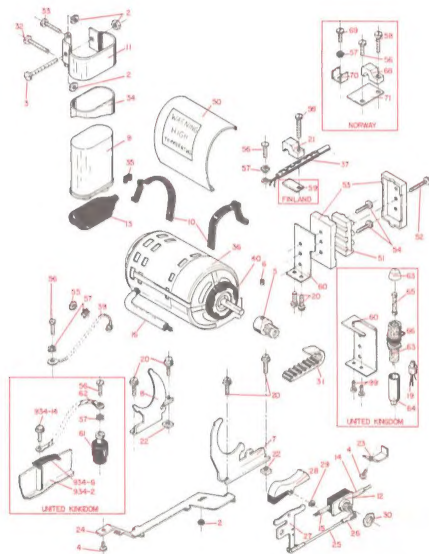
MOTOR & DRIVE

MECH CODE 930



MOTOR & DRIVE WTC

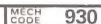
MECH CODE 930



MECH 930



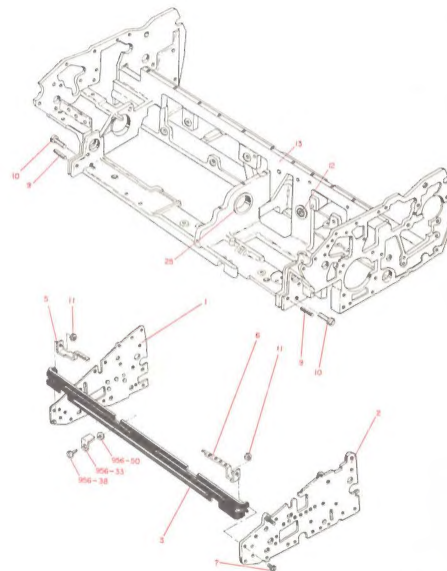
MOTOR & DRIVE WTC



MECH CODE 930

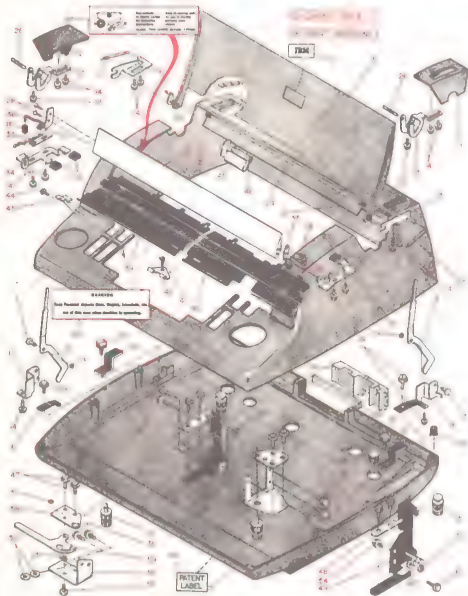
MÉCH	932
CODE	

MÉCH	932
CODE	



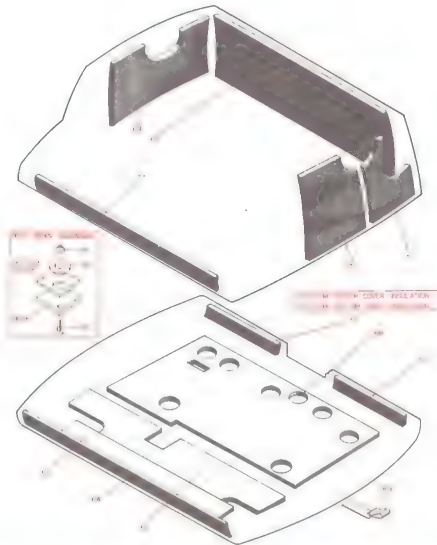
COVERS

MECH
CODE 934



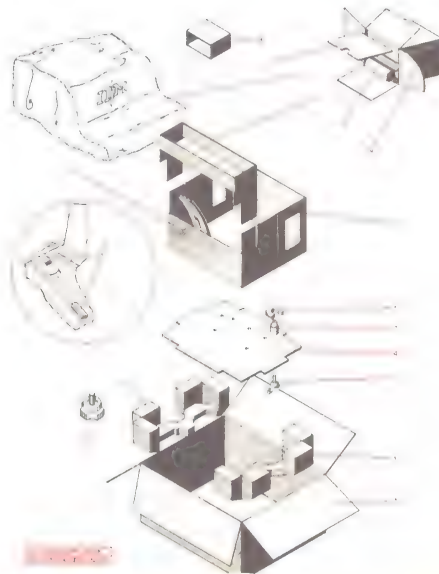
COVERS

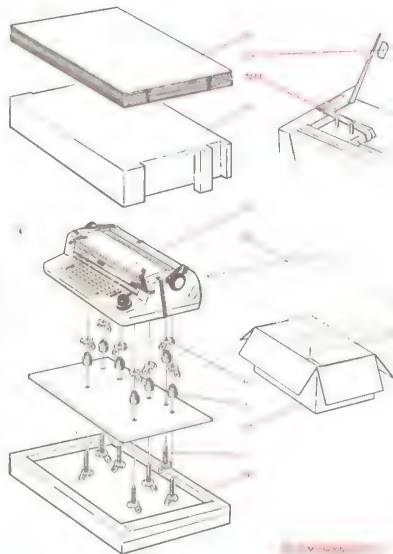
MECH
CODE 934



PACKING

MECH
CODE 938



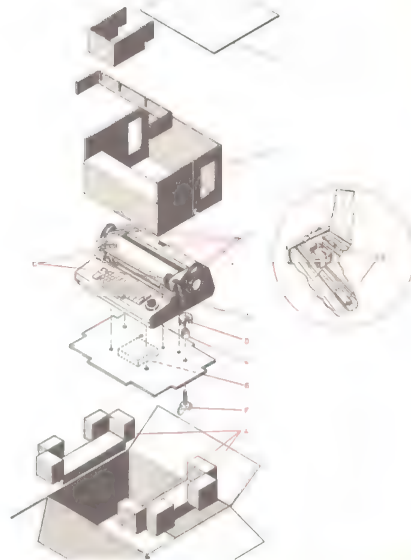


If a set of "Selectric" Composer packing material is not available locally, request B/M 7340221 on an inter-office memo to:

Small Parts Shipping
Dept. 890
Austin Plant

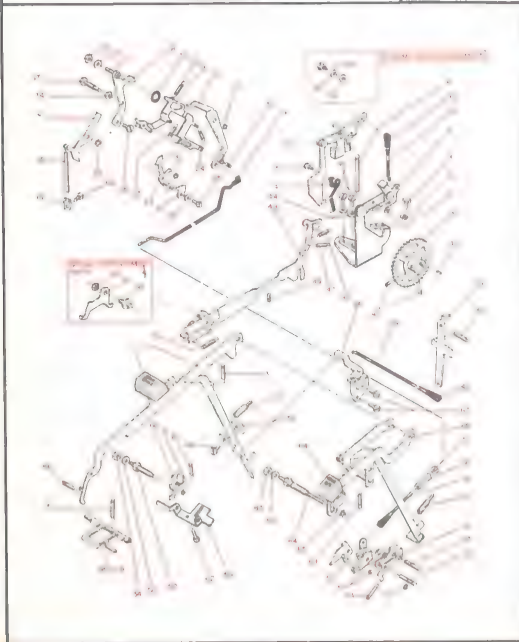
PACKING INSTRUCTION:

- A. Make sure indicator tube is at extreme right stop and tape in position.
- B. Place a piece of foam over the interlock scale and one over the ribbon feed plate (ribbon removed) and tape the carrier at the extreme left side of Composer (shoe latched out of leadscrew).
- C. Close top cover and tape.
- D. Place the seven (7) rubber spacers in bottom of cover with thick portion outside of covers.
- E. Place plastic inserts in the rubber spacers.
- F. Secure the pallet to the machine with all seven thumb screws, inserting through pallet, plastic inserts, rubber spacers and threading into power frame.
- G. Place foam pad on bottom of pallet.
- H. Place liner around machine.
- I. Place bottom liner and two foam pads in bottom of carton and place machine in carton.
- J. Place platen knobs, dust cover and coiled line cord in rear of machine; insert top liner and seal carton.



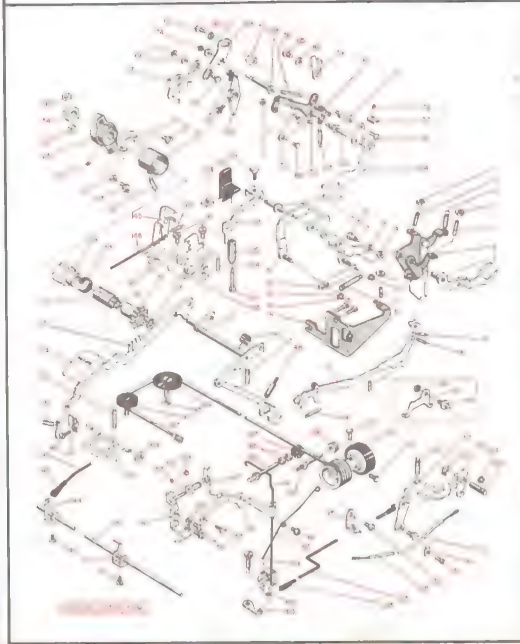
BACKSPACE

MECH
CODE 950



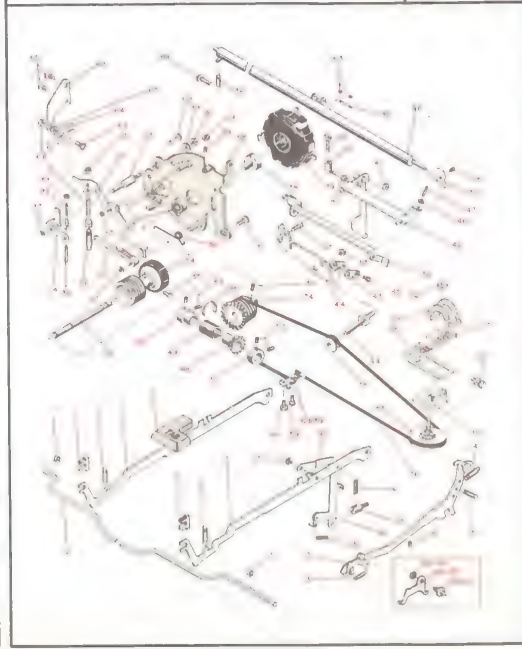
CARRIER RETURN

MECH
CODE 952



TABULATION

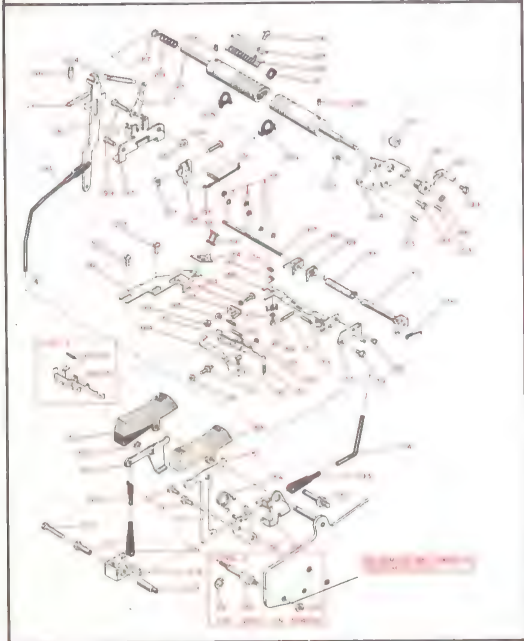
MECH
CODE 954



"SELECTRIC" COMPOSER

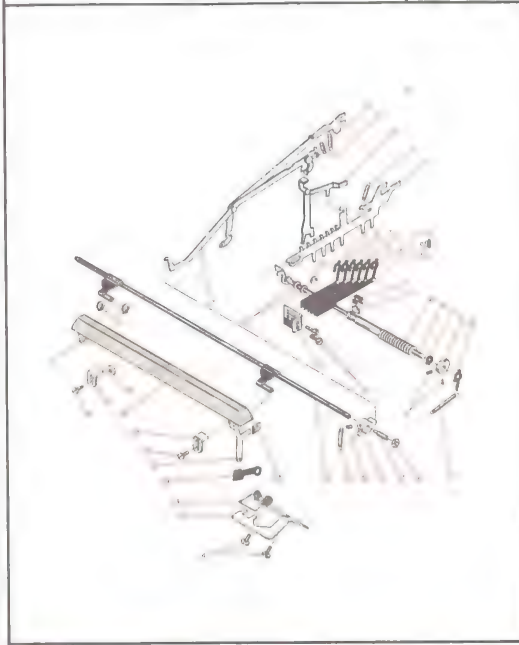
TABULATION

MECH
CODE 954



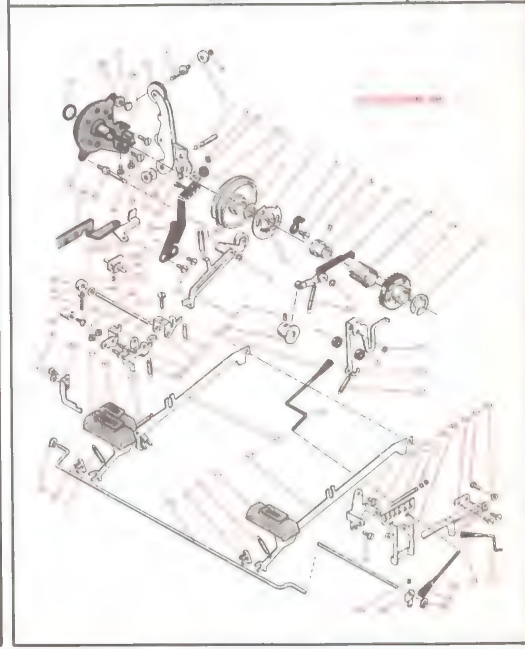
SPACEBAR

MECH
CODE 956



SHIFT

MECH
CODE 958



INDEXING

MECH
CODE

960



PLATEN

MECH
CODE

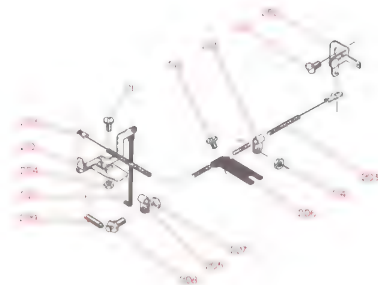
960



POWER INDEXING

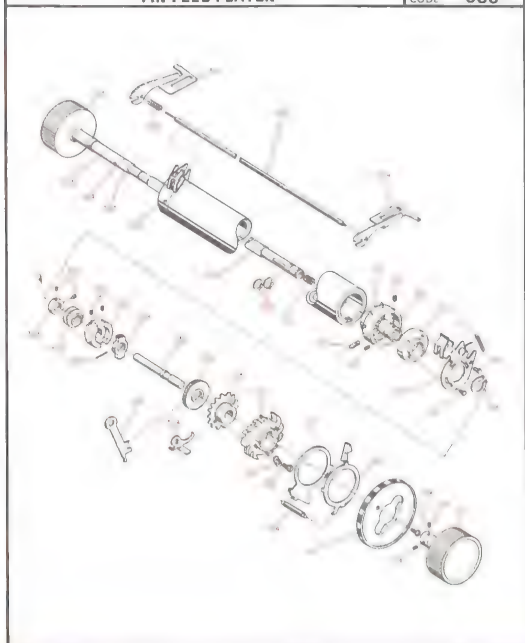
MECH
CODE

960



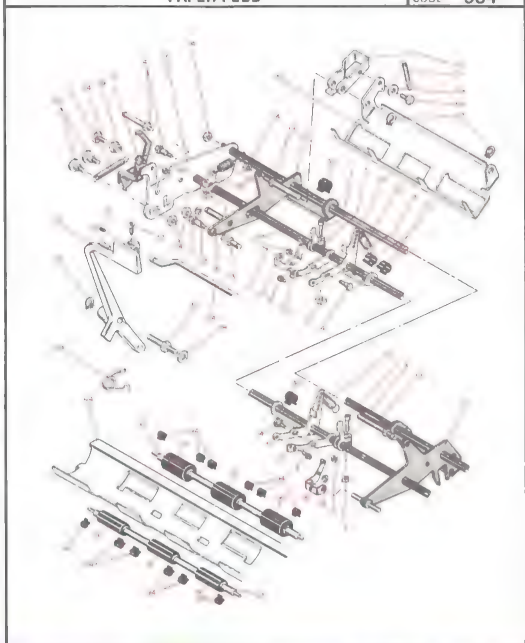
PIN FEED PLATEN

MECH
CODE 960



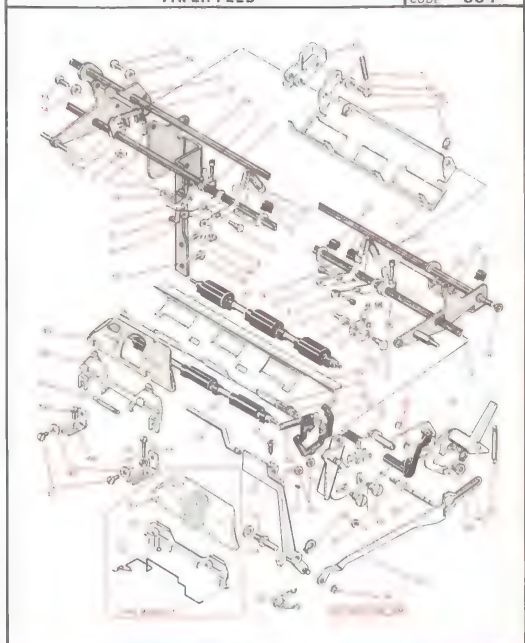
PAPER FEED

MECH
CODE 964



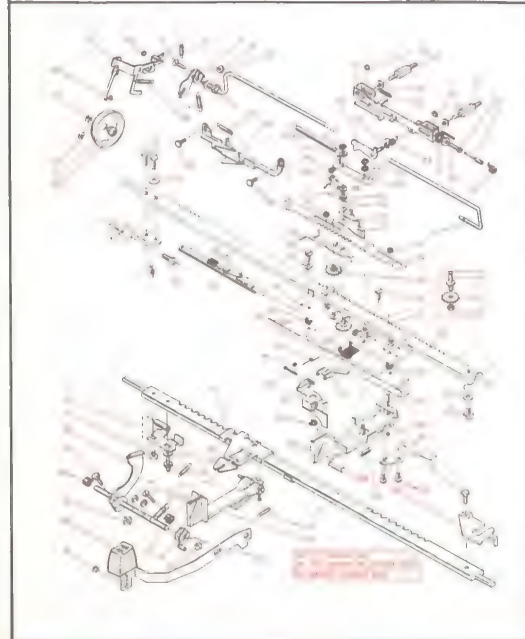
PAPER FEED

MECH
CODE 964



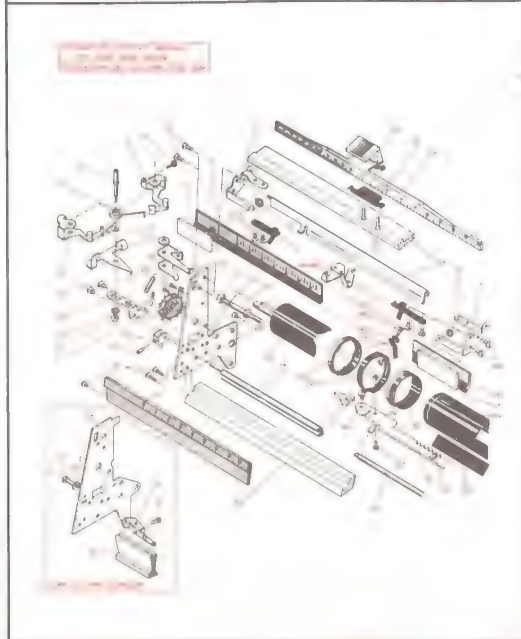
MARGIN/BELL

MECH
CODE 970



JUSTIFIER/SCALES-LH

MECH
CODE 980



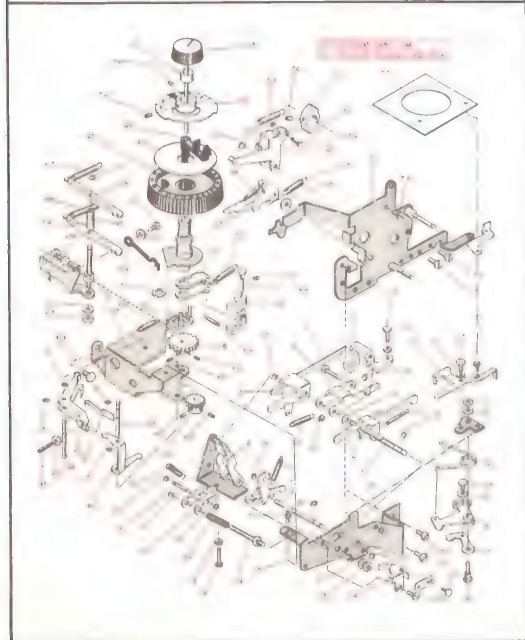
JUSTIFIER/SCALES-RH

MECH
CODE 980



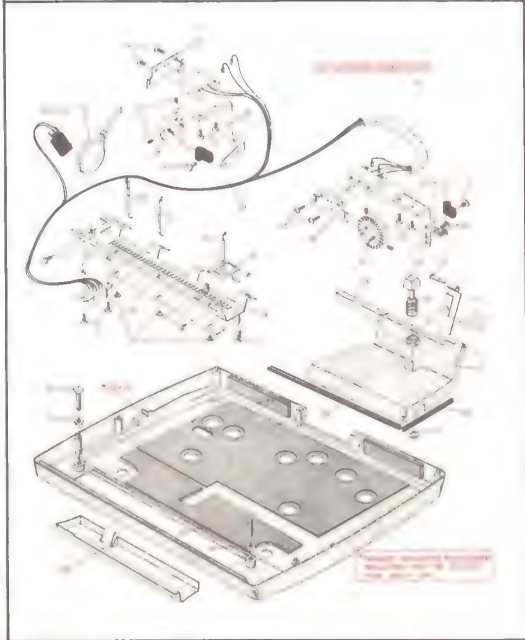
JUSTIFIER STEPDOWN

MECH
CODE 984



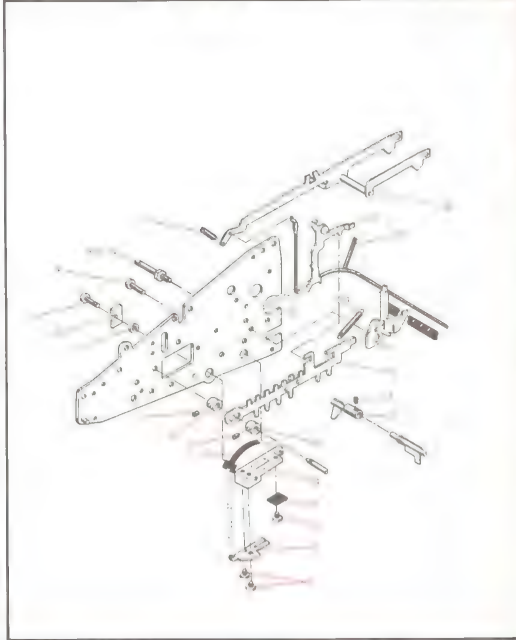
MT/SC PRINTER

MECH
CODE 990



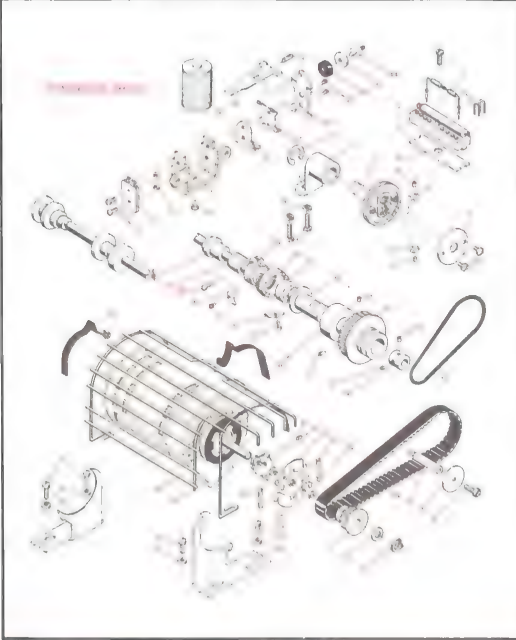
PRESS WIRE

MECH
CODE 994



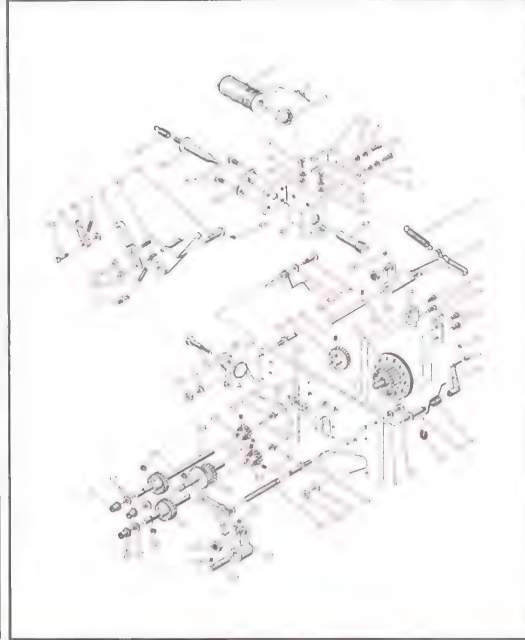
MOTOR & DRIVE

MECH
CODE M-60



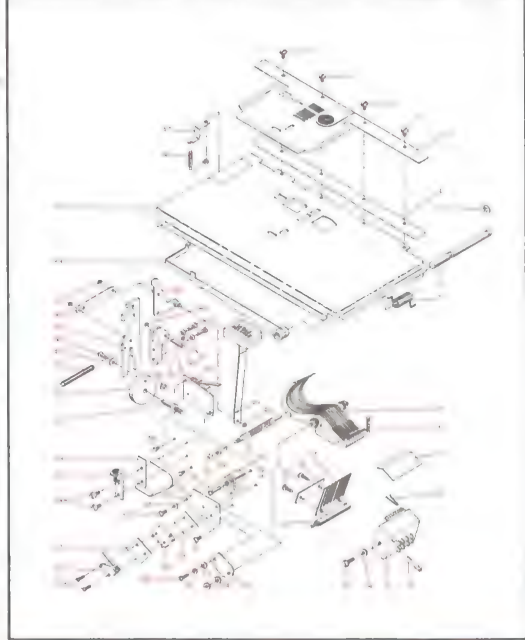
TAPE FEED

MECH
CODE M-62



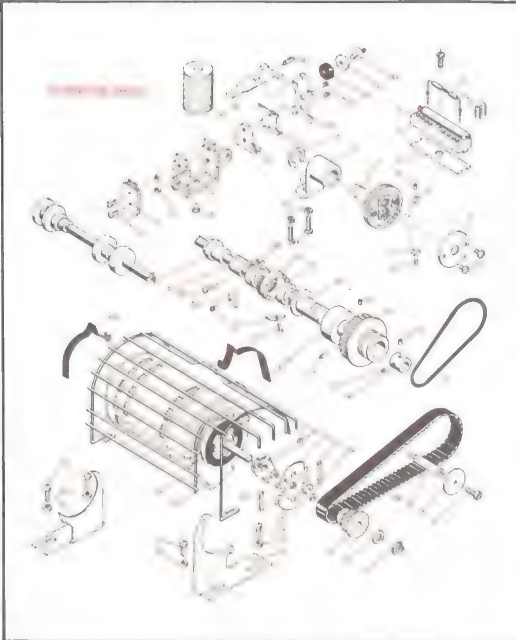
SENSING

MECH
CODE M-64



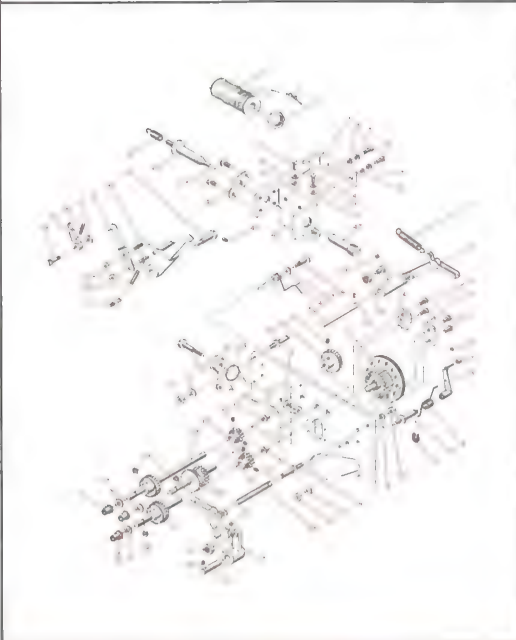
MOTOR & DRIVE

MECH
CODE M-60



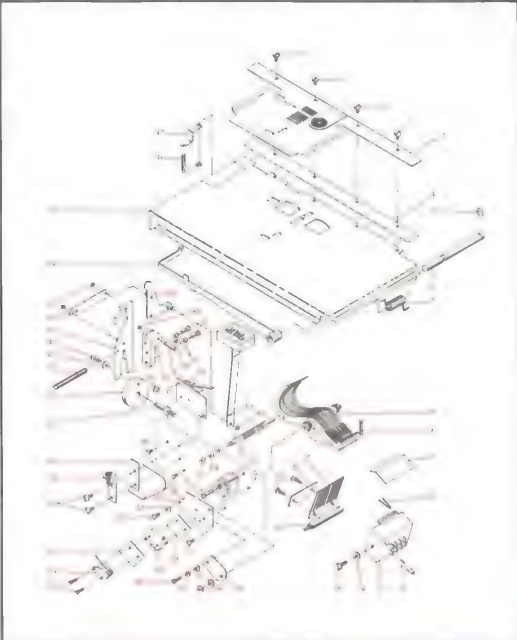
TAPE FEED

MECH
CODE M-62

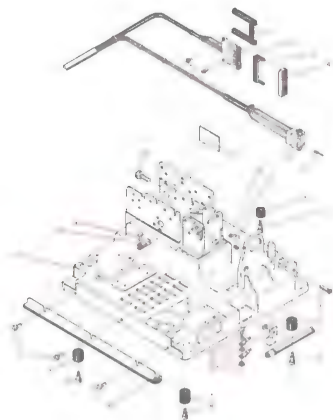


SENSING

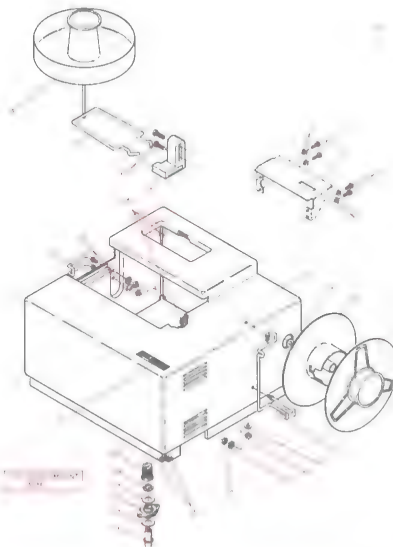
MECH
CODE M-64

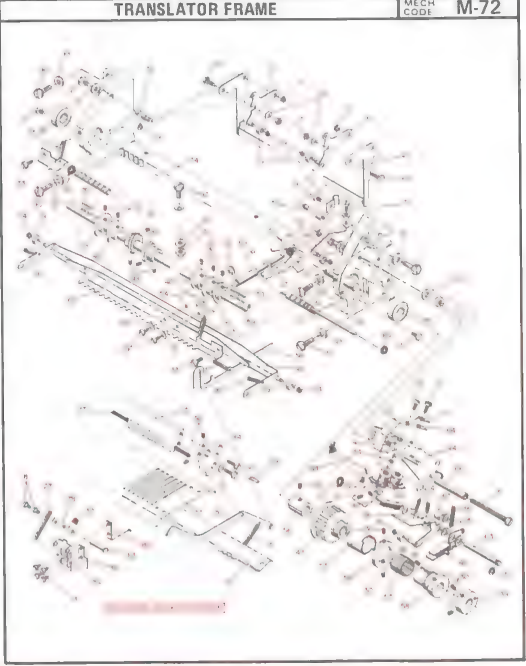
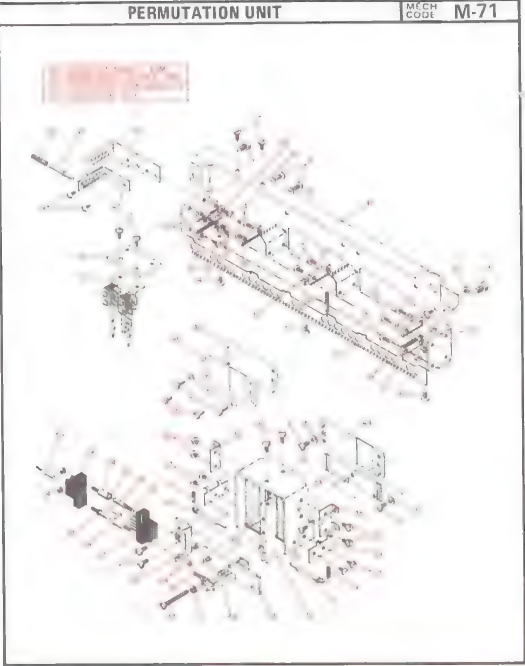
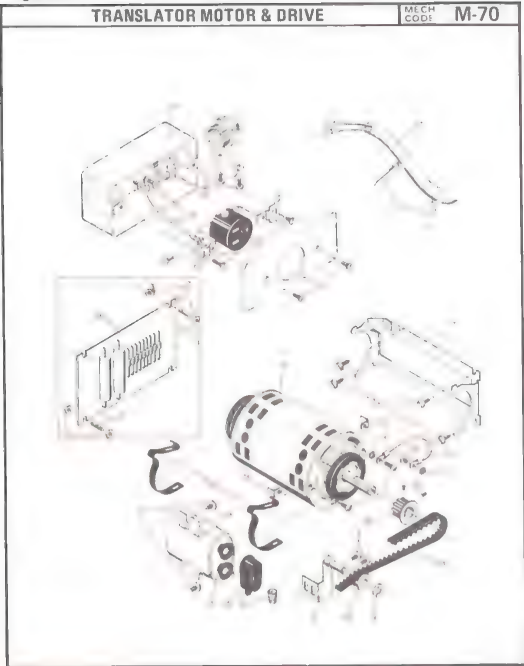


FRAMES

MECH
CODE M-66

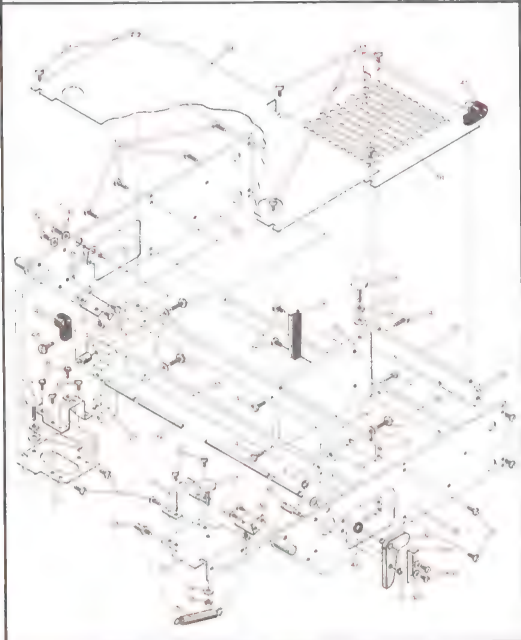
COVERS & MOUNTS

MECH
CODE M-68MECH
CODE



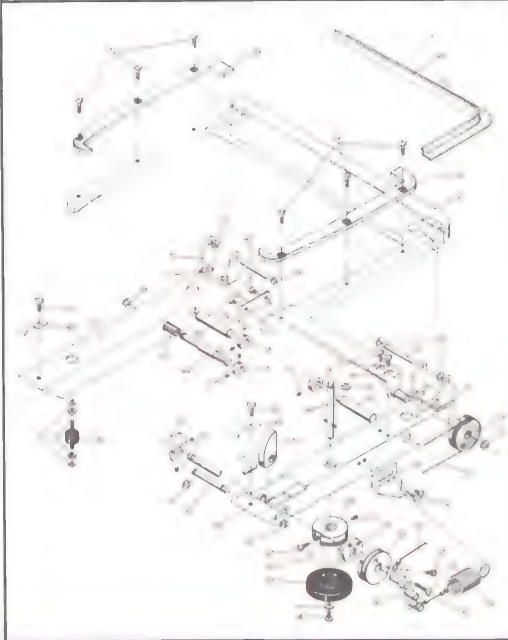
MOVABLE FRAME

MECH
CODE M-73



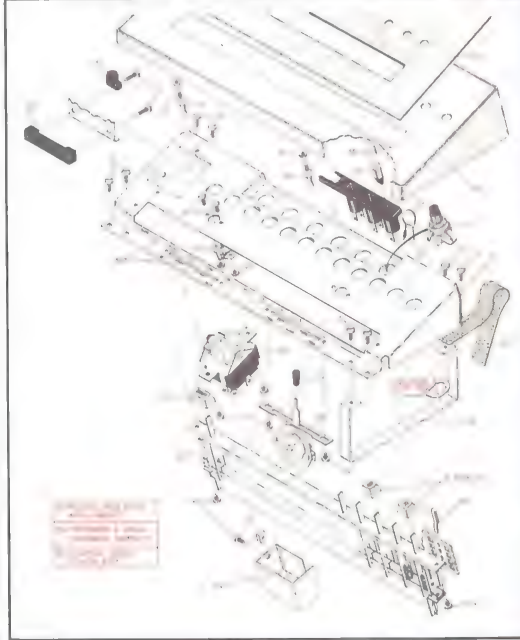
STATIONARY FRAME

MECH
CODE M-74



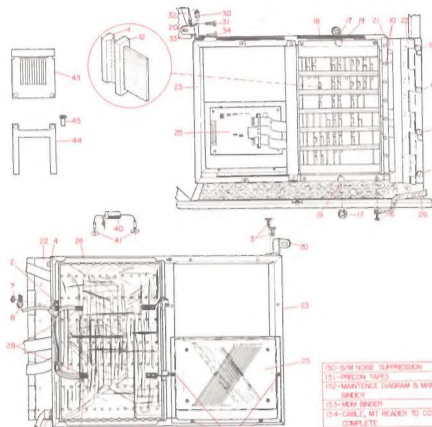
KEYBOARD

MECH
CODE M-76



ELECTRONIC GATE

MECH CODE M-78



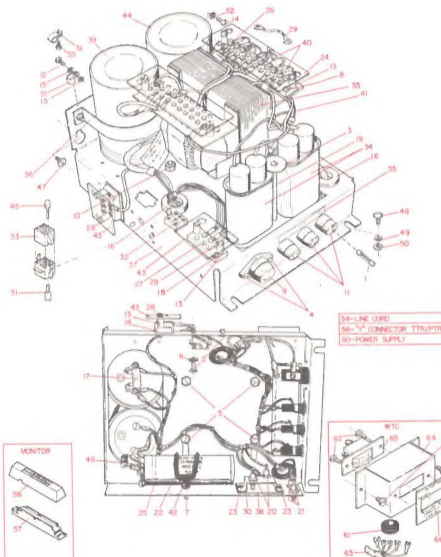
150-5W TUBE SUBSTITUTION
 151-WIREING TAPES
 152-MAINTENANCE DIAGRAM & MANUAL
 153-MEMO BINDER
 154-CABLE, MT READER TO COIL, COMPLETE

A	B	C	D	E	F	G	H	I	J	K	L	M	N
101	102	103	104	105	106	107	108	109	110	111	112	113	114
115	116	117	118	119	120	121	122	123	124	125	126	127	128
129	130	131	132	133	134	135	136	137	138	139	140	141	142
143	144	145	146	147	148	149	150	151	152	153	154	155	156

* TTR PADOLE
 * PT PADOLE

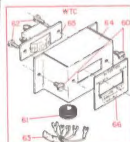
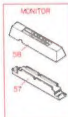
POWER SUPPLY

MECH CODE M-80



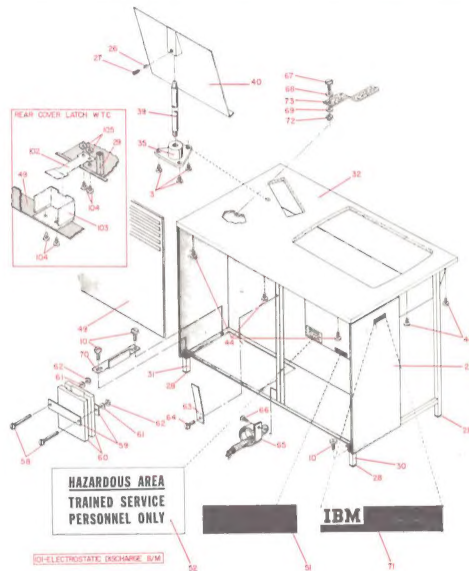
154-LINE CORD
 155-CONNECTION TTR/PT
 156-POWER SUPPLY

MONITOR



DESK & COVERS

MECH CODE M-82

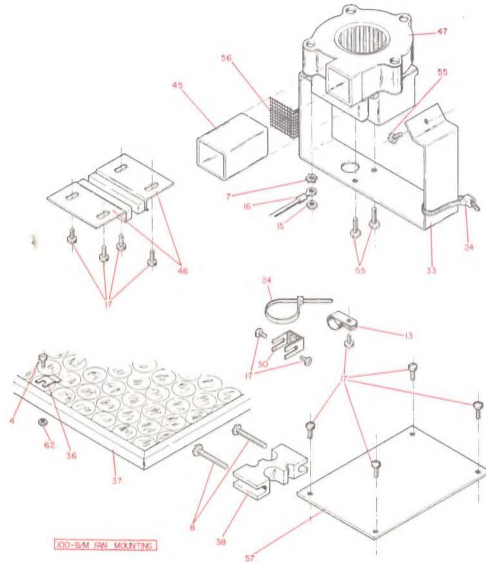


HAZARDOUS AREA
 TRAINED SERVICE
 PERSONNEL ONLY

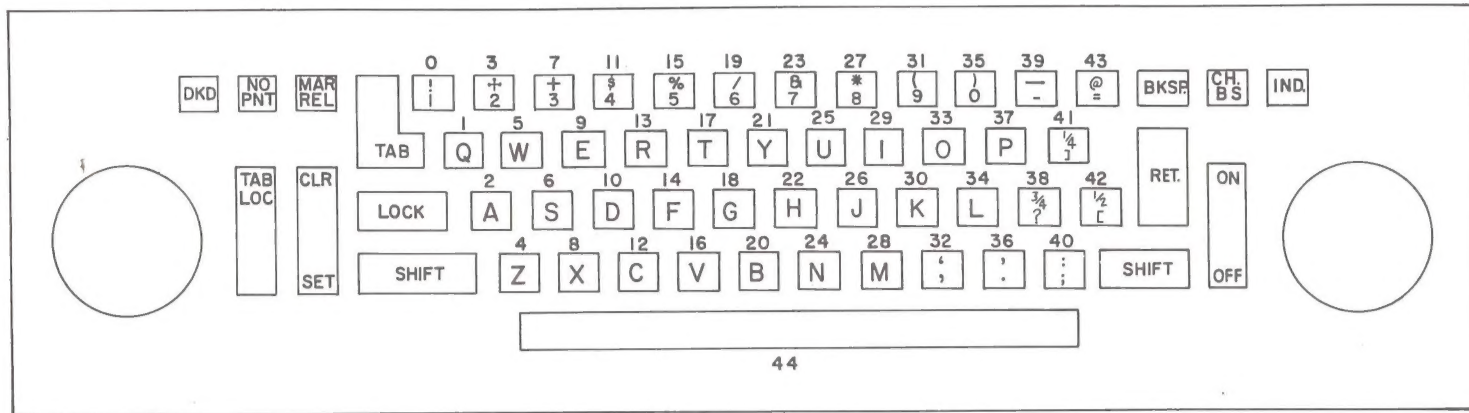
157-ELECTROSTATIC DISCHARGE, 158-WTC

IBM

DESK & FAN

MECH
CODE M-82MECH
CODEMECH
CODE

KEYBOARD ARRANGEMENT

MECH
CODE 920

Office
Products
Division

Customer
Engineering

Cut Along Dotted Line

